

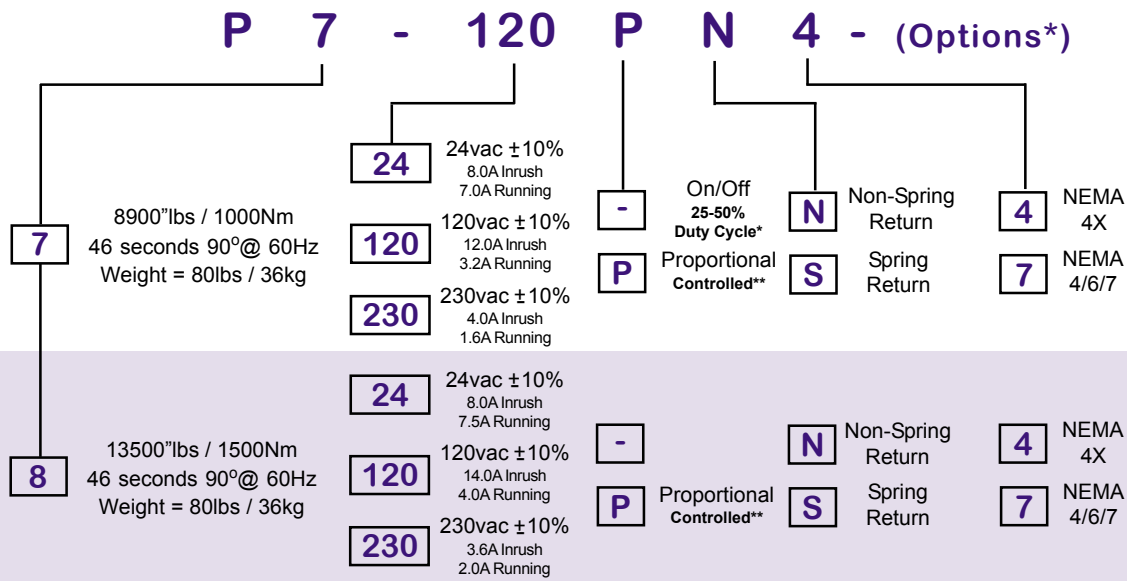


P7 Series P8 Series

Actuator Specifications	P7			P8		
Torque lb/Nm	8900"lbs/1000Nm			13500"lbs/1500Nm		
Supply Voltage	24vac	120vac	230vac	24vac	120vac	230vac
Max Inrush Current	8.0A	12.0A	4.0A	8.0A	14.0A	3.6A
Running Current	7.0A	3.2A	1.6A	7.5A	4.0A	2.0A
Runtime (90°@60/50Hz)	46sec	46sec/55sec		46sec	46sec/55sec	
Weight	80lbs/36kg					
Mechanical Connections	ISO5211					
Electrical Entry	(2) 3/4" NPT					
Electrical Terminations	12 - 18 Ga.					
Environmental Rating	4, 4X					
Manual Override	11.6" HandWheel					
Control	On/Off, Proportional					
Case material	Aluminum Alloy, Powder Coated					
Motor Protection 120vac or 230vac Operation	Split Phase Capacitor 275°F/135°C Thermal F Class					
Motor Protection 24v (AC or DC) Operation	DC Brush Type 275°F/135°C Thermal F Class					
Ambient Temperature	-22°F to +150°F					
Operating Range	-30°C to +65°C					



An electric actuator designed for load requirements ranging from 8900 to 13500"lbs. The actuator comes standard with two auxiliary switches (Form C), an internal low power heater, a NEMA 4X environmental rating, and in 24vac, 120vac or 230vac supply voltages. The P7/8 mechanical connections are ISO5211 compliant. The P7/8 Series can be ordered as an on/off or two position model that can also be used in bump/jog applications. Or it can be ordered with an advanced internal proportional control card that accepts a wide range of control signals, generates multiple feedback signals, and has look-ahead fault prevention.



Options (Not all combinations are possible - see tables Page 4)

- C

 Chain Wheel Override System 12' (3.6M) Loop Length Std or specify
- M

 Multiple control of On/Off actuators from a common point (parallel)
- L

 Local HOA Control
- P1

 Feedback Potentiometer P1=1K ohm, P5=5K ohm P10=10K Ohm
- X

 3rd and 4th Auxiliary Switch (Form C)

* Duty cycle is defined as the ratio of run time vs. off time. (Application dependent)

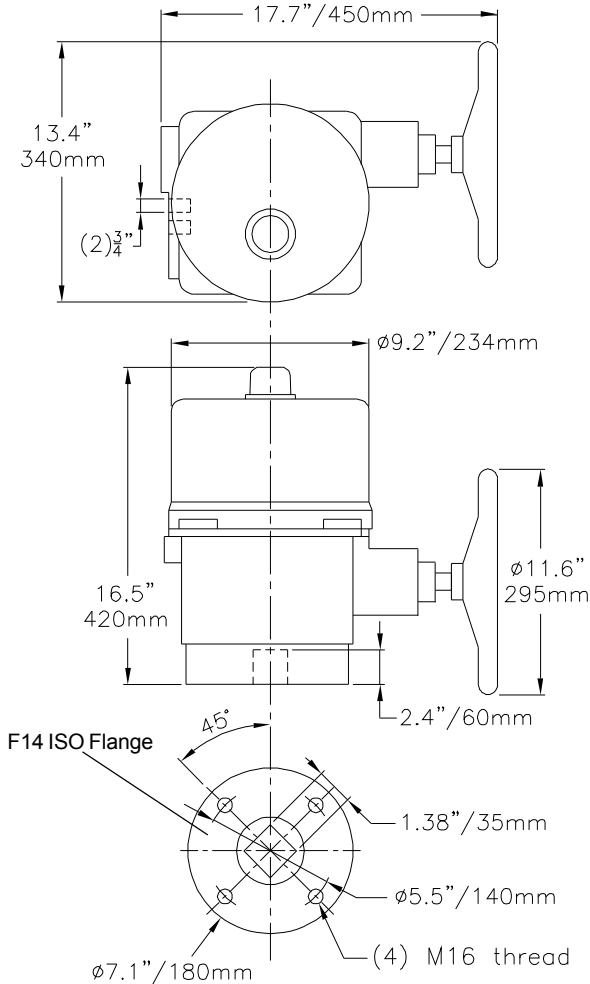
** Contolled Duty cycle is a proprietary function. (Please contact your local distributor for information)

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Application Notes:

1. These actuators are designed to be used in either a horizontal or upright position.
Do NOT mount the actuator with the top below a horizontal position.
2. When installing conduit, use proper techniques for entry into the actuator. Use drip loops to prevent conduit condensate from entering the actuator.
3. Both NPT conduit ports MUST use proper equipment to protect the NEMA 4x integrity of the housing.
4. The internal heater is to be used in ALL applications.
5. Do NOT install the actuator outdoors or in humid environments unless it is powered up and the heater is functioning.
6. Use proper wire size to prevent actuator failure (see chart below for proper wire sizing).
7. Mechanical travel stops are factory calibrated for 90 degree operation. These stops are NOT designed to adjust mechanical rotation by more than +/- 3 degrees.

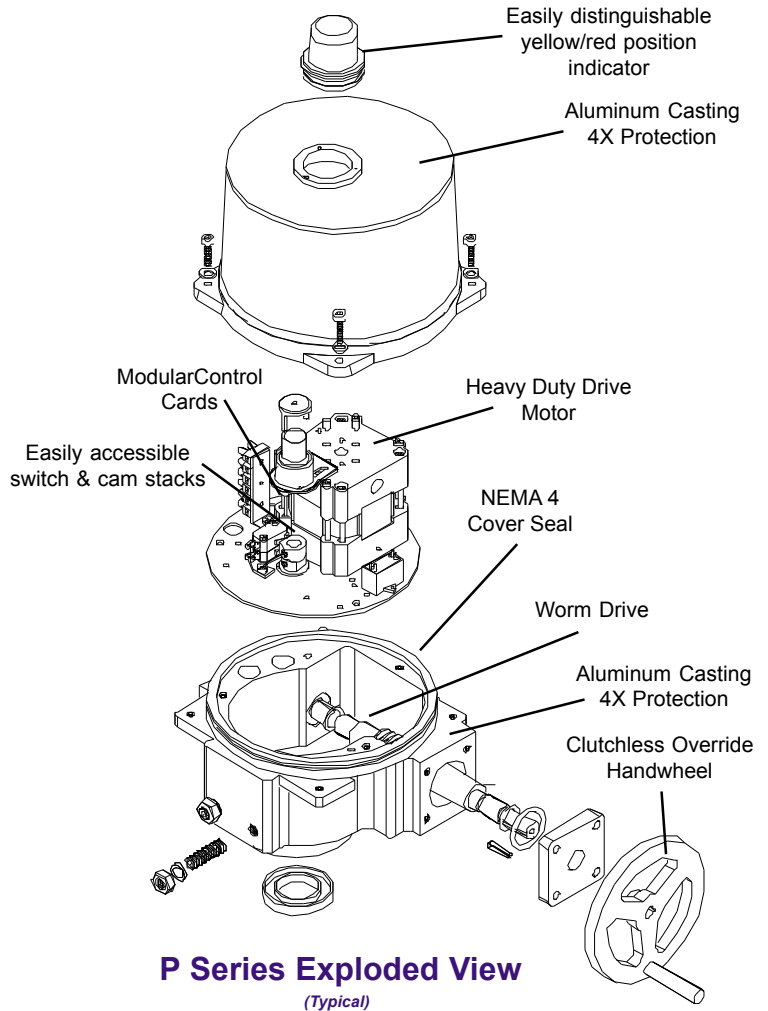
P7/8 Series Dimensional Data



Wire sizing data is provided in the table below to assist in the selection of the proper wire size for ProMation P7/8 series actuators using various wire sizes over distance. Please make sure to reference the correct voltage and do not exceed the indicated length of the wire run for each model.

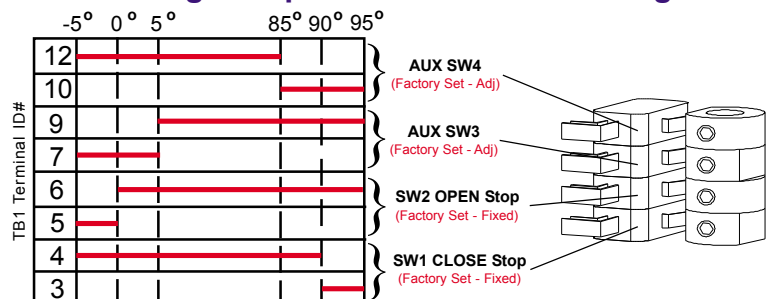
Wire Sizing Data

MAX distance between Actuator and Supply (feet)			
Wire Gage	P7/8-24 8.0A	P7/8-120 14.0A	P7/8-230 4.0A
18			
16	32		622
14	52	150	1005
12	80	229	1537
10	136	390	2614
8	204	582	3901



Switch sequencing data is provided in the table below to show the change-of-state points during the rotation of the actuator from OPEN to CLOSED and back again. Switches for terminals 3 thru 6 are set at the factory and should NOT be changed. The INCLUDED auxiliary switches SW3 & SW4 are for terminals 7 thru 12 and those setpoints may be modified if need be. When so optioned, SW5 & SW6 auxiliary switches are initially set to function the same as auxiliary switches SW3 & SW4.

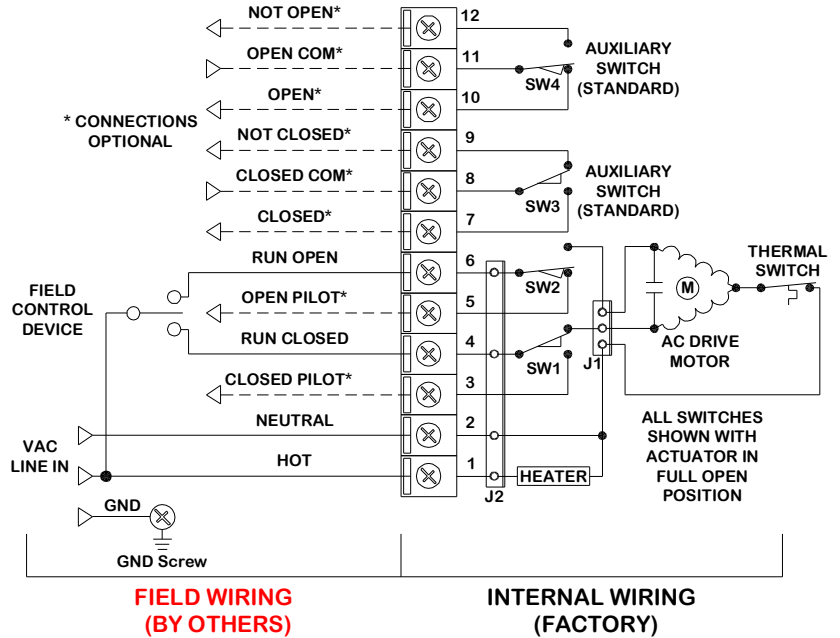
Switch Logic Map and Switch/Cam Arrangement



Wiring Diagrams for P Series -

On/Off/Jog Control

Field Control Device may be relay contact, Switch or Triac type. Pilot device 10A MAX. Auxiliary switches are rated 10A @ 250vac MAX. Terminals 7-12 are dry type Form C. Terminals accept 12-18ga solid/stranded wire.



Proportional Control

Control Signal Inputs (selectable and programmable):
0-10vdc, 1-5vdc, 2-10vdc, 0-20mA, 4-20mA

Common can be ground referenced or isolated from ground.

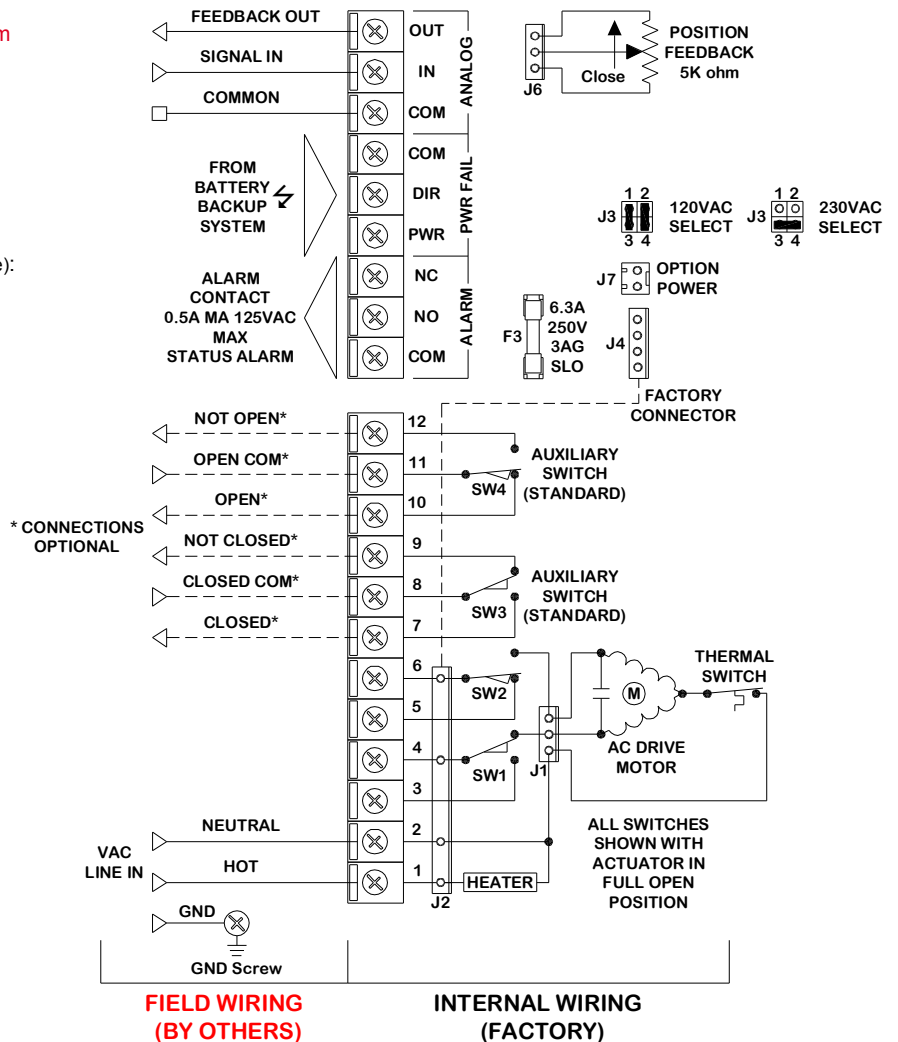
Input impedance: 135k ohms (0-10vdc)
250k ohms (0-5vdc)
250 ohms (4-20mA)

Sensitivity: 50mV (0-10vdc)
20mV (1-5vdc)
80uA (4-20mA)

Feedback Signal Output (selectable and programmable):
1-5vdc, 0-10vdc, 2-10vdc, 4-20mA
Referenced to the common terminal.
Max Load: 500 ohms

Alarm contacts and PWR FAIL connections are detailed in the OPTIONS Manual.

Main Switch Card Terminals accept 12-18ga solid/stranded wire.
Proportional Control Card Terminals accept 14-22ga solid/stranded wire.



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